

## 250 C20 Manual

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### 250 C20 Manual

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Turbine Operations and Maintenance Manual, Model 250-C28 series - Per Allison CSL 2005 . Model 250-C30 series - per Allison CSL 3005 . Effective Date: DCA/AL250/19 - 20 July 1977 DCA/AL250/19A - 23 October 1987 . DCA/AL250/20 Compressor Bleed Valve - Modification . Applicability: All model 250-C20 and 250-C20B . Requirement: Allison 250 CEB-1116

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Allison 250-C20 / T63 / T703 Rolls-Royce M250 . The Allison Model 250, known as the Rolls-Royce M250, (US military designations T63 and T703) is a successful turboshaft engine family, originally developed by the Allison Engine Company in the early 1960s. The Model 250 has been produced by Rolls-Royce since it acquired Allison in 1995.

**Allison 250-C20 / T63 / T703 / Rolls-Royce M250**  
Originally developed as the T63 to meet a US Army requirement for a 250 shp turboshaft, the Series I M250 has spawned an entire family of small turbine engines. A program of continuous development has resulted in today's range of Series II and Series IV engines, which power many of the world's most popular helicopters.

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Rolls-Royce 250 C20 Gearbox Seal Installer P/N 250GSI \$300.00 Installs the gearbox seals on the C20's. Place guide on output shaft, place seal over the guide, and place flange over the seal. Use supplied nuts and washers to pull flange into place, pressing the seal in.

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To split a Allison 250 C20 gearbox, the gearbox cover or aft portion is lifted off of the housing or front half. Place the gearbox on a flat, clean work bench with a lot of room.

**Common maintenance events on the Allison 250 C20 ...**  
The Allison Model 250, now known as the Rolls-Royce M250, (US military designations T63 and T703) is a highly successful turboshaft engine family, originally developed by the Allison Engine Company in the early 1960s. The Model 250 has been produced by Rolls-Royce since it acquired Allison in 1995.

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Model: M250-C20 Series. Number Title Edition Revision Number Revision Date TR / Date 10W2 M250-C20 Series OMM 6 24 1-Jun-19 10W3 M250-C20 Series OH 4 15 15-Aug-19 10W4 M250-C20 Series IPC 13 22 1-Jun-19 10W5 M250-C20B,J ID 4 0 15-Jan-18 10W5F M250-C20F ID 1 27-Aug-79 10W5J M250-C20J ID 1 Initial Issue 15-Sep-81 10W5S M250-C20S ID 1 1-Nov-88

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program contains a detailed checklist in the RR 250-C20 Series Operation and Maintenance Manual (OMM), chapter 72-00-00, Table 602 titled, "Scheduled Inspections." The RR 250-C20 Series OMM states, "Scheduled inspections are made at periodic intervals in an

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