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User's Guide - CALYPSO

Also of note: if you leave it on "current alignment" you will not be calculating a new alignment with each subsequent inspection run. By leaving it on "current alignment" you are skipping the loop that obtains the best new alignment possible and instead calypso will default to whichever the last calculated base alignment was, over and over again.

Manual alignment - ZEISS #measuringhero Community

In ZEISS CALYPSO, unlike other measuring programs, these characteristics are also the starting point for programming. Creating the measurement plan is easy to learn, target-oriented and efficient. The geometric features needed for a characteristic, e.g. circles, lines or planes, are managed separately in ZEISS CALYPSO.

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your CMM when looking at the reference sphere from above. 7. Calypso will then prompt you to take a point on the reference sphere in the direction of the stylus shaft. At this time, drive the CMM to the reference sphere and take a point directly on top of the sphere. 8. Calypso will automatically locate the sphere by taking a series of points

Stylus System Qualification Procedures for Zeiss CMMs

Zeiss EB 2424-18 Manual Operation CMM System: SN CMM920601582.

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ZEISS CMMobserver - Inspection Engineering

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